

DRIVING SMART MANUFACTURING IN LIFE SCIENCES WITH REAL-TIME DIGITAL OVERSIGHT



 Countries we operate from





PROBLEM STATEMENT

A global pharmaceutical company was aiming to modernize its manufacturing R&D and production oversight, but was hindered by siloed systems, paperbased data capture, and delayed decision-making.

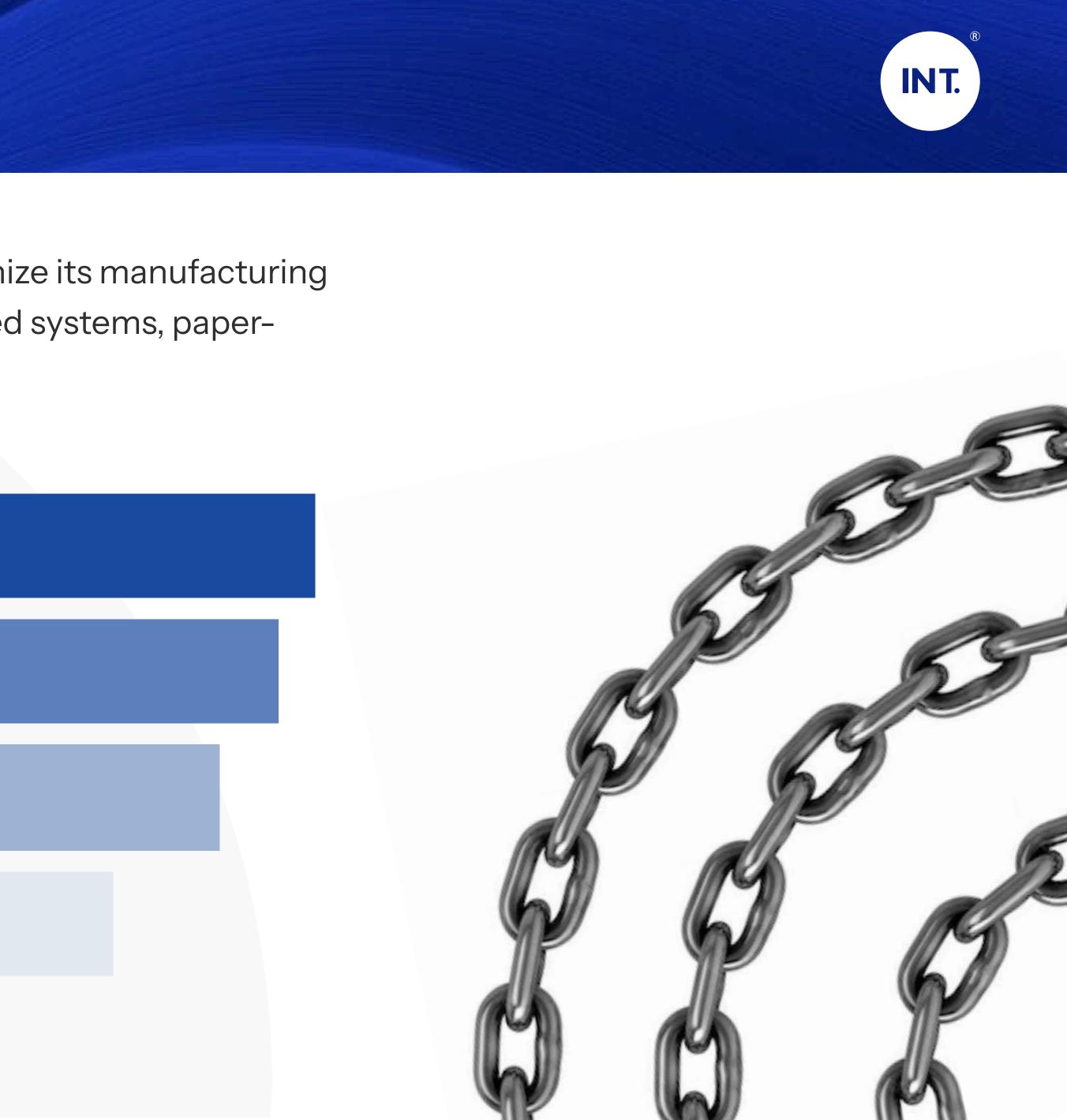
Batch processing, logging, compliance

No real-time monitoring of operations

Disconnected data across systems

No predictive insights for downtime

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INT'S SOLUTION

INT. implemented a Smart Manufacturing and R&D Digitization **Framework**, tailored to Life Sciences R&D and GMP environments.

- **IoT-Enabled Factory Data Capture:** Integrate MES and LIMS for seamless operations.
- **Real-Time Batch Logging:** Automate deviation handling in R&D to enhance compliance.
- **Digital Twin Models:** Optimize product behavior and yield prior to scaling production.
- **Unified Dashboard:** Receive live updates on asset health, alerts, and maintenance insights.
- **Compliance & Audit Logs:** Full traceability for QA and regulatory validation.

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INT.





6-Step Applied Process

01

Discovery:

Mapped existing lab, MES, ERP, and plant-level data gaps



Device Integration:

Connected sensors, lab instruments, and OT data streams via secure IoT gateways



Pilot Launch:

Deployed for select API production lines with remote dashboards

02

Design: Co-created event-driven data models with manufacturing and QA teams



Analytics Enablement: Built KPI dashboards for lab supervisors, plant heads,

and QA leads

Full Rollout:

06

Integrated into enterprise systems with audit-ready logs and SLA-backed support





54%

reduction in batch deviation resolution time through digital escalation workflows

Real-time dashboards enabled faster QA approvals and compliance traceability



improved machine uptime using predictive maintenance insights

packaging

30%

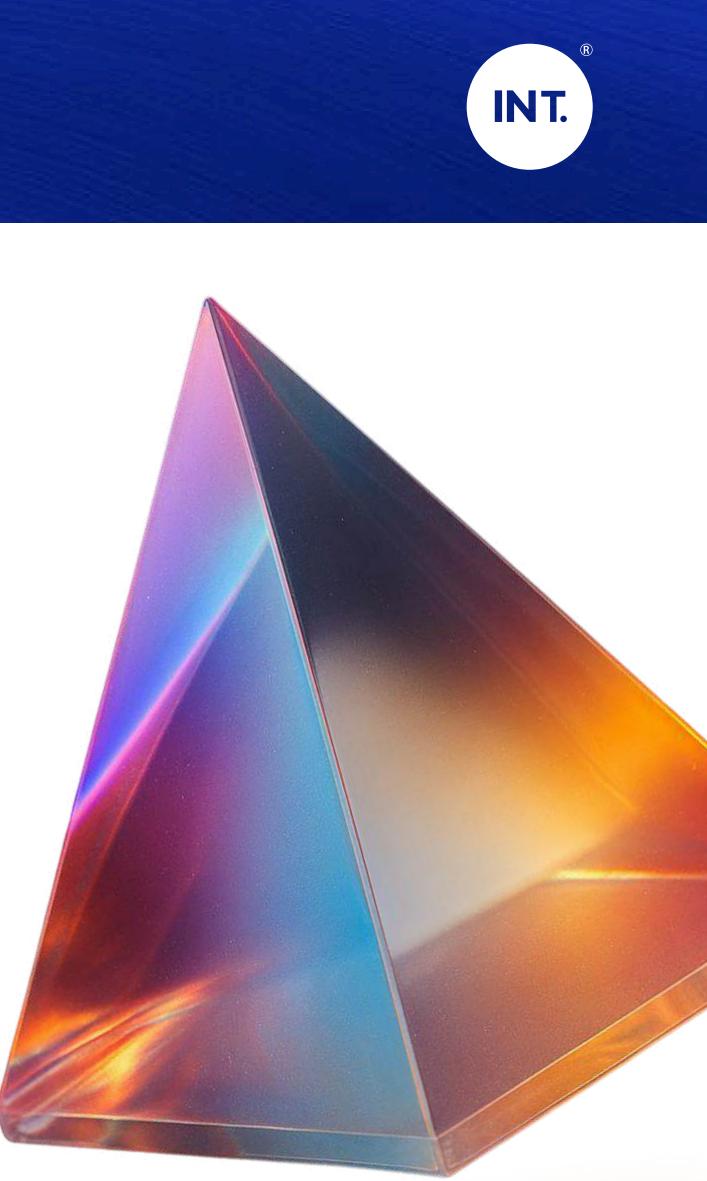
increase in R&D productivity with digitized formulation iterations

Faster tech transfer from lab to plant using digital twin

simulations



End-to-end traceability across formulation, blending, QA, and



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